

# PERRY JOHNSON LABORATORY ACCREDITATION, INC.

# Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

### Haven Metrology Service

13694 172<sup>nd</sup> Avenue, Grand Haven, MI 49417

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

## ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated Insert April 2017):

**Dimensional Inspection** (As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen President

Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084

	Initial Accreditation Date:	Issue Date:		Expiration Date:	
June 27, 2010		September 10, 2024		October 31, 2026	
	Accreditation	on No.:	Certificate No.:		
	67643		L24-69	94	

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: <u>www.pjlabs.com</u>



## Certificate of Accreditation: Supplement

# Haven Metrology Service 13694 172<sup>nd</sup> Avenue, Grand Haven, MI 49417

Contact Name: Chris Radosa Phone: 616-607-8095

Accreditation is granted to the facility to perform the following testing:								
FLEX CODE	FIELD OF TEST	ITEMS, MATERIALS, OR PRODUCTS TESTED	COMPONENT, CHARACTERISTIC, PARAMETER TESTED	SPECIFICATION OR STANDARD METHOD	TECHNOLOGY OR TECHNIQUE USED			
F1, F2	Dimensional	Manufactured	2 Dimensional and	ANSI Y14.5-M	Contact Coordinate Measurement			
	inspection FO	Products and	3 Dimensional	Customer	Systems			
		Components	Features for Size,	Supplied	Up to 1 500 mm by			
			Location, and	Dimensional	2 800 mm by 1 400 mm or R=1 800			
			Orientation	Information	mm			
					D.L. = 0.002 5 mm (0.000 1 in)			
					Articulated Arm			
					Faro Quantum S			
					Radius 1 800 mm			
					$D.L=(40.99+0.045 L) \mu m$			
					Procedure GPG 41			
F1, F2	Dimensional			ANSI Y14.5-M	Optical Coordinate Measurement			
	inspection <sup>F</sup>			Customer	Systems			
				Supplied	Up to 1 500 mm by			
			1	Dimensional	600 mm by 300 mm or			
				Information	R=1 800  mm			
		· · · · · · · · · · · · · · · · · · ·			(Structured Light/Laser/Computed			
					$D_{\rm L} = 0.002.5 \text{ mm} (0.000.1 \text{ in})$			
				N N	D.L. = 0.002.5  mm (0.000.1  m)			
					Procedure GPG 41			
F1, F2			2 Dimensional	ANSI Y14.5-M	Hand Gaging Tools			
			Features for Size	Customer	(Calipers, Micrometers, Height Gage)			
			using Hand Gaging	Supplied	Up to 254 mm			
			Tools	Dimensional	D.L. = $0.0025 \text{ mm} (0.0001 \text{ in})$			
				Information				
	-				Procedure GPG40 and HMS312			
F1, F2				ANSI Y14.5-M	Profilometer			
				Customer	(Surface Texture Tester)			
				Supplied	Up to 0.036 in			
				Dimensional	D.L. = $0.000 \ 1 \ \text{in}$			
				mormation	Procedure HMS331			
	1							

The presence of a superscript F means that the laboratory performs testing of the indicated parameter at its fixed location. 1.

2. The presence of a superscript O means that the laboratory performs testing of the indicated parameter onsite at customer locations.



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### **Haven Metrology Service**

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#### Accreditation is granted to the facility to perform the following testing:

#### 3. Flex Code:

F0-Fixed scope item. No deviations allowed to the line item as identified, except for updating to the most recent version of an accredited standard method after verification

F1-Laboratory has the capability to test a new item, material, matrix, or product similar in composition to item, material, matrix, or product identified on the scope

F2-Laboratory has the capability to introduce the newest revision of an accredited authoritative standard method (with no modifications) identified on the scope

F3-Laboratory has the capability to introduce a parameter/component/analyte to an accredited test method identified on the scope

F4-Laboratory has the capability to introduce a new revision of an accredited non-standard method using the same technology or technique identified on the scope

F5-Laboratory has the capability to introduce a validated method that is equivalent to an accredited method (using same technology or technique) identified on the scope

